



THERMOSTATIC STEAM TRAPS AND AIR ELIMINATORS TH36

DESCRIPTION

The TH36 series thermostatic steam traps and air eliminators are specifically designed for use on process equipment such as kettle cookers, sterilizers, food, chemical and laundry equipment where high discharge capacities are required.

Connections are screwed or flanged.



Modulating discharge.

Discharges condensate close to steam temperature.

Excellent air discharge.

Operates on moderate superheated steam.

OPTIONS: Stainless steel construction.

USE: Saturated steam.

AVAILABLE

MODELS: TH36/4 – 4 capsules.

TH36/6 - 6 capsules.

SIZES: 11/2" to 2"; DN 40 to DN 50. CONNECTIONS: Female screwed BSP or NPT.

Flanged EN 1092-1 PN40 or ANSI. SW - Socket weld to ANSI B 16.11. BW - Butt weld to ANSI B 16.25.

 ${\color{blue} \textbf{INSTALLATION:}} \qquad \textbf{Horizontal installation recommended,}$

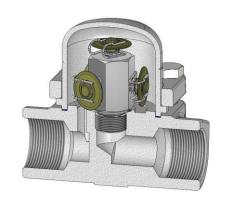
can be installed in any position.

See IMI - Installation and maintenance

instructions.

| CE MARKING – GROUP 2 (PED – European Directive) | | | | | | | |
|--|----------|--|--|--|--|--|--|
| PN40 | Category | | | | | | |
| 11/2" to 2" – DN 40 to 50 1 (CE Marked) | | | | | | | |





| BODY LIMITING CONDITIONS | | | | | | | |
|---------------------------------|----------|--------|--|--|--|--|--|
| FLANGED PN40 / ANSI 300 lb * | RELATED | | | | | | |
| ALLOW. PRESS. | TEMP. | | | | | | |
| 40 bar | 19,3 bar | 50 °C | | | | | |
| 35 bar | 15,8 bar | 150 °C | | | | | |
| 30,4 bar | 12,1 bar | 250 °C | | | | | |
| 27,6 bar | 10,2 bar | 300 °C | | | | | |

PMO – Max. operating pressure 22 bar TMO – Max. operating temperature 250 °C

* According to EN1092-1:2018; ** Acc. to EN1759-1:2004; Body limiting conditions PN40 or below, depending on the type of connection adopted.

Rating PN40 for thread, SW and BW.

| FLOW RATE CAPACITY (kg/h) | | | | | | | | | | | | | | | | |
|---------------------------|-----------------------------|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|
| MODEL | DIFFERENTIAL PRESSURE (bar) | | | | | | | | | | | | | | | |
| WODEL | MODEL SIZE | 0,2 | 0,3 | 0,5 | 1 | 1,5 | 2 | 3 | 4 | 6 | 8 | 10 | 13 | 15 | 20 | 22 |
| TH36/4 | 11/2" to 2" DN 40 – 50 | 280 | 480 | 560 | 1020 | 1320 | 1540 | 1820 | 2040 | 2400 | 2680 | 2800 | 2880 | 3000 | 3100 | 3180 |
| TH36/6 | 11/2" to 2" DN 40 – 50 | 420 | 720 | 840 | 1530 | 1980 | 2310 | 2730 | 3060 | 3600 | 4020 | 4200 | 4320 | 4500 | 4650 | 4770 |

Capacities shown refer to condensate at 5 °C below saturated steam temperature. Capacities for cold condensate discharge at 20 °C are two to three times greater.

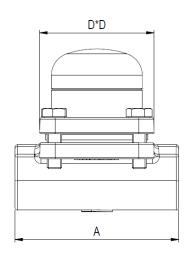


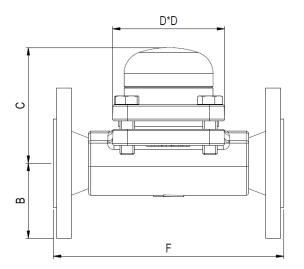


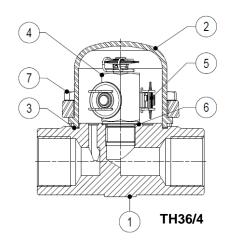


| DIMENSIONS (mm) | | | | | | | | | | | | | |
|-----------------|--|-----|-----|--------------|----|-----|--------------|----|-----|--------------|----|-----|--------------|
| CIZE | BSP / NPT / SW / BW PN40 ANSI 150 lb ANSI 300 ll | | | | | | | b | | | | | |
| SIZE | Α | В | С | WGT. (kg) | В | F * | WGT. (kg) | В | F* | WGT. (kg) | В | F * | WGT. (kg) |
| 11/2" – DN 40 | 160 | 126 | 112 | 4,6 | 75 | 230 | 9,3 | 64 | 230 | 8,2 | 78 | 230 | 11,2 |
| 2" - DN 50 | 230 | 126 | 112 | 5,8 | 83 | 230 | 10,2 | 76 | 230 | 10 | 83 | 230 | 11,6 |

^{*} Different face to face dimensions on request.







| MATERIALS | | | | | | | | |
|-----------|---------------|--|--|--|--|--|--|--|
| POS. | DESIGNATION | MATERIAL | | | | | | |
| 1 | Body | ASTM A 105 / 1.0432 (Equiv. P250GH) | | | | | | |
| 2 | Cover | P265GH / 1.0425 S355J2G3 / 1.0570 | | | | | | |
| 3 | * Gasket | Stainless steel / Graphite | | | | | | |
| 4 | * Valve seat | AISI 304 / 1.4301 | | | | | | |
| 5 | * Thermostats | Stainless steel | | | | | | |
| 6 | * Seat gasket | Copper | | | | | | |
| 7 | Bolts | Steel 8.8 | | | | | | |

^{*} Available spare parts.

