



### DIAPHRAGM SENSING PRESSURE SUSTAINING VALVES PS4

#### DESCRIPTION

The ADCA PS4 is a series of direct acting, spring-loaded diaphragm sensing, pressure sustaining valves designed for use with compressed air, water and other gases or liquids compatible with the construction.

The valve main purpose is to maintain the upstream pressure under control in applications where small loads are involved. These valves are also specifically recommended to operate as pilot valves in combination with other pressure regulators.

#### MAIN FEATURES

Compact design. External diaphragm sensing connection.

OPTIONS:	Different soft valves for water and gases.
	Gauge connection on body.

- USE: Compressed air, water and other gases and liquids compatible with the construction. AVAILABLE
- MODELS: PS4S carbon steel. PS4i – stainless steel.
- SIZES: 1/2" to 1".
- CONNECTIONS: Female threaded ISO 7 Rp or NPT.
- INSTALLATION: Horizontal installation. A "Y" strainer should be installed upstream of the valve. See IMI – Installation and maintenance instructions.





CE MARKING – GROUP 2 (PED – European Directive)				
PN 40	Category			
1/2" to 1"	SEP			

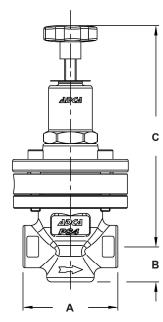
LIMITING CONDITIONS					
Valve model	PS4				
Body design conditions	PN 40				
Maximum upstream pressure	15 bar				
Minimum upstream pressure	0,35 bar				
Maximum design temperature *	80 °C				

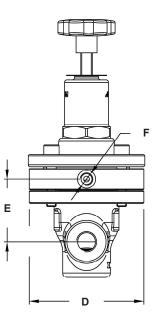
\* Others on request.

Warning: A pressure sustaining valve is not a safety relief valve and must not be used for that purpose!

FLOW RATE COEFFICIENTS (m <sup>3</sup> /h)						
SIZE	1/2"	3/4"	1"			
Kvs	3,6	3,6	3,7			







DIMENSIONS (mm)								
SIZE	А	В	с	ØD	E	F	WEIGHT (kg)	
1/2"	100	37,5	247	120	66	1/4"	8,6	
3/4"	100	37,5	247	120	66	1/4"	8,6	
1"	100	37,5	247	120	66	1/4"	8,6	

MATERIALS								
POS. Nº	DESIGNATION	PS4S	PS4i					
1	Valve body	A216 WCB / 1.0619	A351 CF8M / 1.4408					
2	Top cover	A351 CF8 / 1.4308	A351 CF8 / 1.4308					
2A	Cover spring	A351 CF8 / 1.4308	A351 CF8 / 1.4308					
3	Guide plate	S355JR / 1.0045	AISI 316 / 1.4401					
4	* Gasket	** Stainless steel / Graphite	** Stainless steel / Graphite					
5	* Valve seat	AISI 316 / 1.4401	AISI 316 / 1.4401					
6	* Stem and plug	AISI 316 / 1.4401	AISI 316 / 1.4401					
6A	* Valve sealing	** EPDM; PTFE; NBR	** NBR; EPDM; PTFE					
7	* O-ring	** EPDM	** EPDM					
8	Pusher disc	AISI 316 / 1.4401	AISI 316 / 1.4401					
9	* Diaphragm	** NBR	** NBR					
10	Spring plate	AISI 304 / 1.4301	AISI 304 / 1.4301					
11	Nut	Stainless steel A2-70	Stainless steel A2-70					
12	* Adjustment spring	Spring steel	Spring steel					
13	Top spring plate	Brass	Brass					
14	Spring ID plate	Aluminium	Aluminium					
15	Locknut	Stainless steel A2-70	Stainless steel A2-70					
16	Handwheel	Plastic	Plastic					
17	Bolts	Steel 8.8	Stainless steel A2-70					

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\* Available spare parts. \*\* Others on request. Remarks: All valves have a serial number. In case of non-standard valves this number must be supplied if spare parts are ordered.

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	ORDERING	CODES	PS4							
Valve model	PS4S		1	W	E	N		Α	15	
PS4S – carbon steel pressure sustaining valve	PS4S									
PS4i – stainless steel pressure sustaining valve	PS4I									
Regulating range										
Green spring – 0,35 to 2 bar – single diaphragm			1	1						
Blue spring – 1,5 to 5,5 bar – single diaphragm			2							
Red spring – 3,5 to 8,5 bar – double diaphragm			3	1						
Black spring – 7 to 17 bar – double diaphragm			4							
Application				1						
Water				W	]					
Gases				G						
Seal material a)										
EPDM					E	]				
PTFE					Т	]				
FPM / Viton					V					
NBR					Ν					
Diaphragm										
NBR						Ν				
Gauge port of	options									
Without gauge ports							(1)			
Gauge port on the left side (relative to the flow direction)							4			
Gauge port on the right side (relative to the flow direction)						3				
Gauge ports on both sides							2			
Pipe co	onnection									
Female threaded ISO 7 Rp								Α		
Female threaded NPT ASME B1.20.1								С		
	Size									
1/2"								15		
3/4"				-					20	
1"									25	
	ecial valves									
Full description or additional codes have to be added in case	e of non-stand	dard co	nbinatic	n.						E

(1) Omitted if a standard valve is requested.

a) Valve limited to the materials maximum operating temperature. Contact manufacturer for more details.

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